



- HEAD OFFICE (INDIA)
- BRANCH OFFICES
- EXPORTS



Stairway to your success



MANUFACTURING

Manufacturing situated in Gujarat, India, our manufacturing plant is equipped with sophisticated infrastructural facilities. We have all the latest machines and technology to manufacture high quality Stainless Steel, Duplex & Nickel Alloys Fasteners, Flanges, Pipes & Fittings & Round Bars.

Our production facilities employ new generation technologies & processes to ensure production of high performance zero-defect products and components. From design and development to implementation, from testing to packaging, each and every stage of our production process is conducted using cutting edge machinery & trained personnel.

Our manufacturing process is highly sophisticated and is divided into various departments supervised by experienced industry experts. We use only quality raw materials that are procured from only established and reliable vendors. We have adopted rigorous quality control practices and procedures to ensure the production of only quality products matching industry standards and parameters.

Third Party Inspection:



Mr. Rajendra Jain is a Export Director of CITIZEN METALS PVT LIMITED, the holding company of the USD 1 Million CITIZEN group, one of the india's leading and prestigious global business conglomerates. He is one of the very few youngest business leaders & visionaries of India, who successfully created footprints of their businesses on a global arena. This next-generation representative of india's one of the oldest houses of 110 Years.

The CITIZEN Group' is among those Indian business groups, which set its ambitious growth plans in tune with changing global dynamics and accordingly, inculcated values and systems into the group to materialize the same. Since 1981, when group restructured and further diversified its operations in the fast growth businesses Like Stainless Steel, Duplex, High Nickel Alloys etc... Mr. Jain remained the sole navigator of the groups journey. He spearheaded the groups diversification plans even beyond Indian boundaries. His business prowess ensured indelible success to the group and today, under his able leadership and with well-designed expansion plans in place. It is his vision that the group has well-established operations in QATAR, USA, CHINA & IRAN and it has further set to spread its wing in other markets like Europe & Russia.

As the group Director of CITIZEN Metals Pvt Limited, Mr. Jain leads pioneering investments for the group and spearheads the strategy and vision, which are well-supported by team of highly qualified and talented professionals.

Mr. Jain has relentlessly performed to transform the Group into a true global entity and the brand "CITIZEN" to be reckoned with on a global level.

PRODUCT

We are specialized in manufacturing wide range of TAINLESS STEEL, DUPLEX, NICKEL ALLOYS, ALLOY STEEL & CARBON STEEL FASTENERS, FLANGES, PIPES & FITTINGS, ROUND BARS, SSAW/LSAW/ERW/SEAMLESS STEEL PIPES, which are highly in demand all across the WORLD for their efficiency. These are manufactured using the best grade raw material obtained from the most reliable vendors in the industry and following international quality standards.



Flanges

We are leading firm engaged in offering a wide range of flanges. Flanges are basically like rims that are used to strengthen the mechanical part or a means to attach a part to another part or surface. These products are known in the industry for their sturdy construction and durability. With such attributes these are used in different industries like Chemical, Refineries, Construction, Water Works & Petrochemicals..

Range: ½" to 60"

Type: SORF, BLRF, WNRF, SOLJ

Table: D, E, F ETC....

Class: #150 TO 6000#

Available with EN 10204 3.1 Mill Test Certificate

Fasteners

We are instrumental in offering fasteners, which are widely used in fertilizer, petrochemical, oil, gas and various other sectors. Procured from the certified manufacturers, our products comply with international quality standards. For meeting the customers' requirements, we provide these products in different shapes, dimensions and sizes. available in various materials such as Hex Bolt Full Threaded & Half Threaded, Studs, Nuts, washers, T Bolt, U Bolt, Anchor Bolt, Threaded Rods etc..

Range: M2 to M100

Length: 5mm to 3000mm

Available with EN 10204 3.1 Mill Test Certificate

Sheet, Plates, Coils & Strips

We offer premium quality Sheet, Plates, Coils & strips which are sourced from reliable & trusted manufacturers like JINDAL, THYSENKRUPP, ARCELORMITTAL, OUTOKUMPU etc.. Our sheet, plates, coils & strips are in different grades & dimension range. Some of the salient features are as follows:

Range:

Thickness: 0.1mm to 100mm

Width: 10mm to 3000mm

Length of Sheet & Plates: 1000mm to 12000mm

Length of Coils & Strips: In Coil Form from 50kg to 15000kg

Available with EN 10204 3.1 Mill Test Certificate

Buttweld Pipe Fittings

We offer a varied range of top quality buttweld pipe fittings And they are highly appreciated for premium quality, high performance and durability. We have the most experienced team of experts who ensures that these products with compliance to the industry standard.

Range: 15 mm NB upto 800 mm NB in Schedule 5S, 10S, 10, 20, 40S, 40, STD, 60, 80S, 80, XS, 100, 120, 140, 160

Form: Seamless & welded long radius & short radius elbow 90 deg, long radius elbow 45 deg, long radius & short radius elbow 180 deg (return bend), reducing elbow, equal tee, unequal tee, crosses, concentric reducer, eccentric reducer, long stubend, short stubend, collar, pipe cap, long radius bends R = 3D, 5D, 6D, 8D, 10D & 20D in 15 deg, 30 deg, 60 deg & 90 deg and drawing based butt weld fittings (customized)

Available with EN 10204 3.1 Mill Test Certificate

Valves

These are available in various alloy; we offer an exclusive range of valves. These are made in compliance with standard industrial norms. Our products are known for their outstanding isolation and sealing features. In addition to this, they prevent relocation of fluids out of their openings and find their usage in controlling movement of fluid in different applications. available in various alloy; we offer an exclusive range of valves.

Type: Gate Valve, Ball Valves, Globe Valves, Butterfly Valves, Check Valves, Cryogenic valves, Pressure Seal Valves etc...

Size: ½" to 60"

Class: 150# to 3000# Available with EN 10204 3.1 Mill Test Certificate

Bars

We have a wide range of bars that are available in Shape: ROUND BAR, SQUARE BAR & HEXAGON BAR in various sizes, dimensions and finishes. We have spacious warehouse facility to store these to meet bulk requirement of our clients. Further, different safety measures taken by our warehousing personnel maintain the quality of these bars.

Range:

Length: 6 to 12Mtr Available with NACE MR 01-75 & EN 10204 3.1 Mill Test Certificate.

ROUND BAR

Size: 3mm to 100mm dia Cold rolled & 105mm to 350mm dia Hot Forged

SQUARE BAR:

Size: ¼" to 4"

HEXAGON BAR:

Size: ¼" to 4" A/F.

Forged Fittings

We are listed as one of the preeminent stainless steel & nickel alloys forged pipe fittings manufacturers & exporter from india to world wide. The forged pipe fittings offered by us are made up of excellent quality materials that ensure high durability, tensile strength and resistivity to adverse conditions. Additionally, customers are eased with the availability of the stainless steel forged pipe fittings as per the specifications and drawings provided.

Range:

Size: 1/8" NB TO 4" NB. (Socket weld & Threaded)

Class: 150, 300, 600, 900, 1500, 2000, 3000, 6000, 9000 LBS

Available with EN 10204 3.1 Mill Test Certificate

Pipes & Tubes

We are offering a comprehensive range of Seamless And ERW Pipes which is widely used for engineering purposes, fencing, scaffolding and line piping. Manufactured using high grade base material and low carbon stainless steel these pipes are used for conveying fluids under extreme temperature in heat transfer process equipment such as boilers, heaters, heat exchangers and condensers.

Range:

1/8" to 60"NB

Wall Thickness: Sch.5S to Sch.XXS

Available with EN 10204 3.1 Mill Test Certificate

Type

STAINLESS STEEL:

DUPLEX:

HIGH NICKEL ALLOYS:

COPPER ALLOY:

ALLOY STEEL:

CARBON STEEL:

Grade

316, 316L, 201, 303, 304, 304L, 309, 310s, 321, 347, 904L, 410, 420, 430 etc....

Super Duplex Alloy UNS S32750, Super Duplex Alloy UNS S32760, Duplex alloy UNS S31803 & Duplex Alloy UNS S32205.

Inconel 718, Inconel 751, Inconel X750, Inconel 722, Inconel MA 954, Monel 400, Monel 401, Monel 404, Monel 502, Monel K500, Monel R405, Nickel 201, Nickel 205, Nickel 211, Nickel 220, Nickel 230, Nickel 233, Nickel 270, Nitronic 50, Hastelloy C276 Inconel 600, Inconel 601, Inconel 625, Inconel 718, Inconel 751, Inconel X750, Inconel 722, Inconel MA 954, Monel 400, Monel 401, Monel 404, Monel 502, Monel K500, Monel R405, Nickel 200, Nickel 201, Nickel 205, Nickel 211, Nickel 220, Nickel 230, Nickel 233, Nickel 270, Incoloy 800, Incoloy 800H, Incoloy 800HT, Incoloy 803, Incoloy 825, Hastelloys C-276, Nitronic 50, Alloy 020, Titanium Grade 1/2/3/4/5/6/7/7h/9 etc...

UNS NO. C 92200, UNS No. C 83600, UNS No. 70600, 71500, C 70600 (CU -NI- 90/10), C 71500 (CU -NI- 70/30), UNS NO C 10100, C 10200, C 10300, C 10800, C 12000, C 12200

F5, F9, F11, F12, F22, F91

ASTM / ASME A105/ A105N / A350 Lf2

STEEL PIPES



▲ Seamless Steel Pipe



▲ ERW Steel Pipe



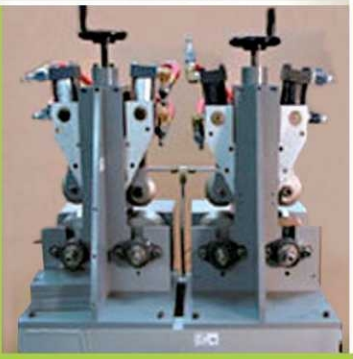
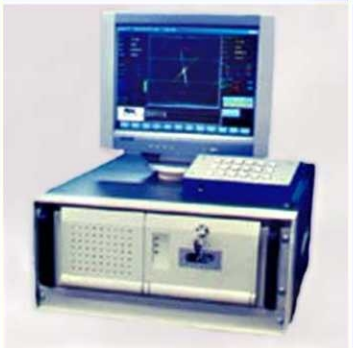
▲ LSAW Steel Pipe



▲ SSAW Steel Pipe



▲ Tubing



QUALITY-TESTING

- Mechanical Testing
- Tensile
- Flange / Flare
- Flattening / reverse Flattening
- Bend Test
- Hardness Test

- Pressure Testing
- Hydrostatic Test
- Leak Testing
- Air under Water test
- Non Destructive Testing
- Eddy current
- Ultrasonic thickness gauge
- Dye Penetrant
- Chemical Analysis
- Gravimetric and Volumetric Analysis
- Corrosion Testing
- Test for Intergranular Corrosion as per ASTM A 262 practice A,B,C,D & E
- Visual Inspection
- Dimensional Checks

Products	Seamless Steel Pipe	ERW Steel Pipe	LSAW Steel Pipe	SSAW Steel Pipe	Tubing
OD(mm)	Hot rolled 400-1020 Cold Drawn 13,72-457	6-610	219-1820	219-4064	Casing 114.3-508 Tubing 60.3-114.3
WT (mm)	Hot rolled 16-200 Cold Drawn 1.7-22.5	1.65-22	5.0-50	3.2-40	0.205-0.635
Standards	API 5L ASTM A106 ASTM A53 GB/T 8163 GB/T8162 GB/T3091-2001	API 5L BS1387-85 JIS G344 GB/T3091-2001 API 5L	GB/T3091-2001 Bs1387 1985 DIN2458 API 5L API5L	GB/T3091-2001 BS1387-1085 DIN2458 API5L	API SPEC 5CI SY/T 6194 JIS G3439 NE M87-207 BS EN ISO 11960 BS EN ISO 11960 etc.
Length	Random Length, Fixed Length, SRL, DRL	0.5mtr- 20mtr	6mtr-18mtr	6mtr-18mtr	4.88-10.3mtr